

# Graphene Nano-platelets Thickness and Lateral Size Influence on Thermal and Electrical Properties in Thermoset Composites

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## ABSTRACT

Graphene reinforced polymer composites show important improvements in their electrical and thermal conductivity and other thermo-physical properties, as compared to other more conventional materials [1, 2]. One of the main challenges to achieve the large-scale potential for technological and engineering applications is to achieve homogeneous dispersion of the thin graphene nano-platelets within the polymer matrix. In this work, a combination of various techniques has been used to prepare well-dispersed and well-performing graphene/epoxy composites, exploiting to achieve efficient mixing shear micromechanical forces with high shear-speed mixing followed by a calendaring technique.

The fabrication method for epoxy composites is quite simple, based on mechanical mixing using a combination of different techniques following by casting in a metallic mould. A main advantage in this technique is the absence of volatile and harmful solvent as carrier for a filler.

Two different graphene nano-platelets, with different thickness and flake size, were added in order to analyse the influence of the size of the nano-filler: thickness and lateral dimensions. Various amounts of graphene ranging from 0% to 2% w/w were added to the composite.

Electrical conductivity measurements were performed on macroscopic samples (7 cm) and present the typical percolative behavior, with a strong dependence of conductivity on filler's morphology as shown in figure 1.

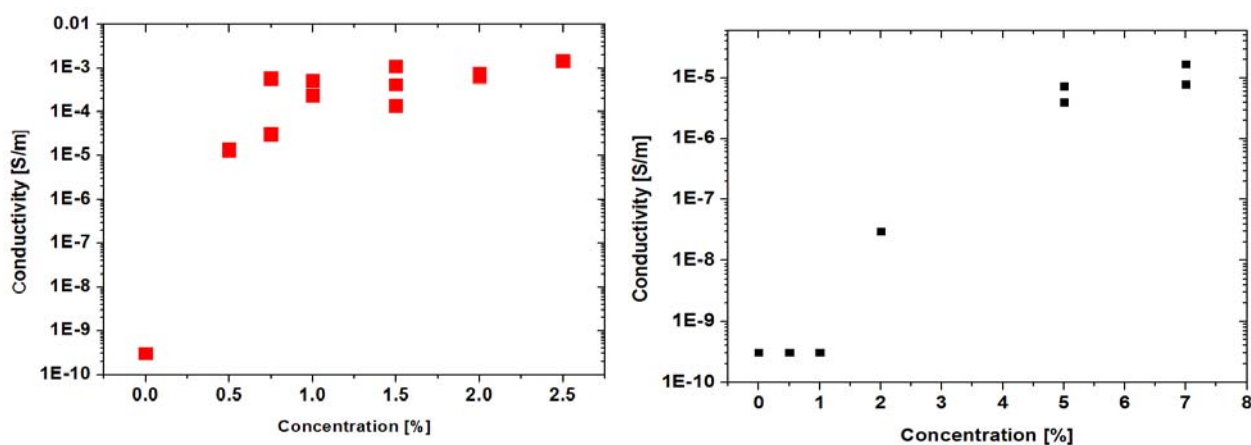


Figure 1. (A) Percolative behavior of graphene1; (B) Percolative behavior of GnP 2

Thermal conductivity was also measured in accordance with UNI EN ISO 22007-2 by using a TPS 2500S from HotDisk AB (Sweden); the results shows an improvement >50% of the thermal conductivity for a graphene based composites.

### **References**

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- [2] An J., Gyu Jeong Y. Structure and electric heating performance of graphene/epoxy composite films. *Eur Polym J* 2013; 49: 1322–30.